

Stock for welding consumables

Delivery form: Spool

DIN EN	Material	0,8 mm	1,0 mm	1,14 mm	1,2 mm	1,6 mm	2,0 mm	2,4 mm
1.4591	VDM® FM 33		•		•			
1.3990	VDM® FM 36 M		•	•	•	•		
–	VDM FM 52i®	•	•	•	•			
2.4560	VDM® FM 55	•	•		•	•		
2.4607	VDM® FM 59	•	•		•	•		•
2.4377	VDM® FM 60	•	•		•	•	•	
2.4155	VDM® FM 61	•	•		•	•		
2.0837	VDM® FM 67		•					
2.4806	VDM® FM 82	•	•		•	•		
2.4649	VDM FM 602 CA®	•	•		•	•		
2.4627	VDM® FM 617	•	•		•			
2.4635	VDM® FM 622				•	•		
2.4831	VDM® FM 625	•	•	•	•	•		•
2.4642	VDM® FM 690				•			
2.4700	VDM® FM 2120	•	•	•	•	•		
2.4650	VDM® C-263		•					
2.4886	VDM® FM C-276	•	•		•	•		

as of July 2019

Delivery form: Welding strip in a width of 30 mm

DIN EN	Material	0,5 mm
2.4831	VDM® WS 625	•

The weight of the ring is 25–30 kg
as of July 2019

Delivery form: Welding strip in a width of 60 mm

DIN EN	Material	0,5 mm
2.4831	VDM® WS 625	•

The weight of the ring is 50–60 kg
as of July 2019

Our service

- WIG Wire Rods are available in 5 kg tubulars
- Wire electrodes are available on basket spool SD 300
- Other delivery forms available on request
- Delivery with test certification 3.1
- Inspection certificate 3.2 possible for all classifications (TÜV, LRS, GL, DNV...)

Our spools obtain optimized cast and helix values ensuring smooth wire feeding in automated welding processes. Our welding consumables have tight tolerance ranges in alloying elements.

Please find further information about processing our alloys and material data sheets online on our website: www.vdm-metals.com

Delivery form: Wire rods in a length of 1,000 mm

DIN EN	Material	1,6 mm	2,0 mm	2,4 mm	3,2 mm
1.4591	VDM® FM 33		•	•	
1.3990	VDM® FM 36 M			•	•
–	VDM FM 52i®			•	
2.4607	VDM® FM 59	•	•	•	•
2.4155	VDM® FM 61		•	•	
2.0837	VDM® FM 67	•	•	•	•
2.4806	VDM® FM 82	•	•	•	•
2.4649	VDM FM 602 CA®	•	•	•	•
2.4627	VDM® FM 617		•	•	
2.4635	VDM® FM 622		•	•	
2.4831	VDM® FM 625	•	•	•	•
2.4642	VDM® FM 690			•	
2.4700	VDM® Alloy 2120 MoN	•	•	•	•
2.4886	VDM® FM C-276	•	•	•	•
2.4377	VDM® FM 60	•	•	•	•

as of July 2019

Delivery form: Drums

DIN EN	Material	1,0 mm	1,2 mm
2.4806	VDM® FM 82		•
2.4831	VDM® FM 625	•	•

as of July 2019

Your key benefits

- Short-term availability and controllable material purchasing
- Welding consumables complementing our plate portfolio
- Time saving by fast and flexible handling
- Technical know-how and material advice provided by our in-house welding laboratory

Your contact

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