

Stock for welding consumables

Delivery form: Spool

DIN EN	VDM Metals designation	0.8 mm	1.0 mm	1.2 mm	1.6 mm	2.0 mm	2.4 mm
1.4591	VDM® FM 33		•	•			
1.3990	VDM® FM 36 M		•	•			
–	VDM FM 52i®			•			
2.4560	VDM® FM 55	•	•	•	•		
2.4607	VDM® FM 59	•	•	•	•		
2.4377	VDM® FM 60	•	•	•	•		
2.4155	VDM® FM 61	•	•	•	•		
2.0837	VDM® FM 67		•				
2.4806	VDM® FM 82	•	•	•	•		
2.4649	VDM FM 602 CA®	•	•	•	•		
2.4627	VDM® FM 617	•	•	•			
2.4635	VDM® FM 622			•	•		
2.4831	VDM® FM 625	•	•	•	•		•
2.4700	VDM® FM 2120	•	•	•	•		
2.4886	VDM® FM C-276	•	•	•	•		

as of November 2017

Delivery form: Welding strip in a width of 30 mm

DIN EN	VDM Metals designation	0.5 mm
2.4831	VDM® WS 625	•

The weight of the ring is 25–30 kg
as of November 2017

Delivery form: Welding strip in a width of 60 mm

DIN EN	VDM Metals designation	0.5 mm
2.4831	VDM® WS 625	•

The weight of the ring is 50–60 kg
as of November 2017

Our service

- WIG Wire Rods are available in 5 kg tubulars
- Wire electrodes are available on basket spool SD 300
- Other delivery forms available on request
- Delivery with test certification 3.1
- Inspection certificate 3.2 possible for all classifications (TÜV, LRS, GL, DNV...)

Our spools obtain optimized cast and helix values ensuring smooth wire feeding in automated welding processes. Our welding consumables have tight tolerance ranges in alloying elements.

Please find further information about processing our alloys and material data sheets online on our website:
www.vdm-metals.com

Delivery form: Wire rods in a length of 1,000 mm

DIN EN	VDM Metals designation	1.6 mm	2.0 mm	2.4 mm	3.2 mm
1.4591	VDM® FM 33		•	•	
1.3990	VDM® FM 36 M			•	•
–	VDM FM 52i®			•	
2.4607	VDM® FM 59	•	•	•	•
2.4155	VDM® FM 61		•	•	
2.0837	VDM® FM 67	•	•	•	•
2.4806	VDM® FM 82	•	•	•	•
2.4649	VDM FM 602 CA®	•	•	•	•
2.4627	VDM® FM 617		•	•	
2.4635	VDM® FM 622		•	•	
2.4831	VDM® FM 625	•	•	•	•
2.4700	VDM® Alloy 2120 MoN	•	•	•	•
2.4886	VDM® FM C-276	•	•	•	•

as of November 2017

Your key benefits

- Short-term availability and controllable material purchasing
- Welding consumables complementing our plate portfolio
- Time saving by fast and flexible handling
- Technical know-how and material advice provided by our in-house welding laboratory

Your contact

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