

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations

SECTION 1: IDENTIFICATION

1.1. Product Identifier Product Form: Mixture

Product Name: Nickel Based Alloys

Synonyms: Ni

1.2. Intended Use of the Product Use of the Substance/Mixture: No use is specified.

1.3. Name, Address, and Telephone of the Responsible Party Distributor

VDM Metals USA, LLC.

306 Columbia Turnpike

Florham Park, New Jersey 07932

TEL: 973-437-1664

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Classification (GHS-US)

Not classified

2.2. Label Elements

GHS-US Labeling No labeling applicable

2.3. Other Hazards

This product is present in a massive form as an alloy. It does not present the same hazards when the individual components are in their powdered forms. The materials present in this product in their powdered forms present aquatic toxicity to the environment, pyrophoricity, flammability, self-heating capabilities, carcinogenicity, water reactivity, and acute toxicity. When processed or where dust is generated a combustible dust hazard may be present. Avoid generating dust, generating sparks, ignition sources, and take all precautions.

Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Under normal use and handling of the solid form of this material there are few health hazards. Cutting, welding, melting, grinding etc. of these materials will produce dust, fume or particulate containing the component elements of these materials. Exposure to the dust, fume or particulate of these materials may present significant health hazards. Exposure to dust or fume may cause irritation of the eyes, skin and respiratory tract. Fine particulates dispersed in air may present an explosion hazard.

2.4. Unknown Acute Toxicity (GHS-US) No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable

Name	Product Identifier (CAS No)	Classification (GHS-US)
Aluminum (Al)	7429-90-5	Comb. Dust; Flam. Sol. 1, H228; Water-react. 2, H261
Chromium (Cr)	7440-47-3	Comb. Dust
Cobalt (Co)	7440-48-4	Acute Tox. 4 (Oral), H302; Acute Tox. 1 (Inhalation:dust,mist), H330; Eye Irrit. 2A, H319; Resp. Sens. 1B, H334; Skin Sens. 1, H317; Carc. 2, H351; Repr. 2, H361; Aquatic Acute 3, H402; Aquatic Chronic 1, H410

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Copper (Cu)	7440-50-8	Comb. Dust; Aquatic Acute 1, H400; Aquatic Chronic 3, H412
Iron (Fe)	7439-89-6	Not classified
Manganese (Mn)	7439-96-5	Comb. Dust
Molybdenum (Mo)	7439-98-7	Comb. Dust
Nickel (Ni)	7440-02-0	Skin Sens. 1, H317; Carc. 2, H351; STOT RE 1, H372; Aquatic Acute 1, H400; Aquatic Chronic 3, H412
Niobium (Nb)	7440-03-1	Flam. Sol. 1, H228
Titanium (Ti)	7440-32-6	Flam. Sol. 1, H228
Tungsten (W)	7440-33-7	Flam. Sol. 1, H228 Self-heat. 2, H252
Silicon (Si)	7440-21-3	Comb. Dust

Full text of H-phrases: see section 16

More than one of the ranges of concentration prescribed by Controlled Products Regulations has been used where necessary due to varying composition.

3.2 Mixtures (Alloy Names / Nominal Analysis)

Name	(Al) (Wt/Wt)	(Cr) (Wt/Wt)	(Co) (Wt/Wt)	(Cu) (Wt/Wt)	(Fe) (Wt/Wt)	(Mn) (Wt/Wt)	(Mo) (Wt/Wt)	(Ni) (Wt/Wt)	(Nb) (Wt/Wt)	(Ti) (Wt/Wt)	(W) (Wt/Wt)	(Si) (Wt/Wt)
PRP HC	-	16.0	1.2	-	5.8	.80	17.0	BAL.	-	-	4.0	.7
PRP HN	-	7.0	.25	-	3.0	.40	16.5	BAL.	-	-	.20	.25
PRP HX	-	22.0	1.5	-	18.5	.65	9.0	BAL.	-	-	.60	.60
PRP HS	0.3	15.5	-	-	-	.70	15.3	BAL.	-	-	.35	.45
RENE 41	1.5	19.0	11.0	-	2.5	-	9.75	53.0	-	3.1	-	-
WASPALLOY	1.4	19.0	14.0	-	1.5	-	4.2	56.0	-	3.0	-	-
X-750	.90	15.0	.70	-	7.0	-	-	73.0	.90	2.5	-	-
600	-	15.5	-	-	7.0	-	-	75.5	-	-	-	-
706	-	16.0	1.0	-	36.0	-	-	41.5	2.9	1.15	-	-
625	.03	21.5	-	-	3.0	-	9.0	61.0	3.0	-	-	-
718	0.65	18.5	-	-	18.0	-	3.0	53.0	5.0	.80	-	-
722	.60	15.0	-	-	6.5	-	-	75.0	-	2.4	-	-

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80A	1.5	20.0	-	-	-	-	-	BAL.	-	2.4	-	.17
617	1.2	22.0	12.5	-	1.5	-	9.0	54.0	-	-	-	-
601	-	-	-	-	14.3	1.0	-	BAL.	-	-	-	.50
C263	.55	20.0	19.75	-	-	.25	5.8	BAL.	-	2.2	-	.10
B	.25	.65	-	-	5.00	-	27.5	BAL.	-	-	-	-
B2	.25	.65	-	-	1.25	-	27.5	BAL.	-	-	-	-
901	.30	12.5	.70	-	35.0	-	5.7	BAL.	-	2.9	-	-
PRP 333	-	25.5	3.3	-	17.0	1.0	3.3	BAL.	-	-	3.3	1.2
PRP C276	-	16.0	1.2	-	5.8	.80	17.0	BAL.	-	-	4.0	.7
PRP HW	.20	5.0	-	-	5.5	.50	24.5	BAL.	-	-	-	.30
66 ALLOY	.05	30.5	6.0	2.90	15.5	2.8	-	BAL.	-	-	-	2.6
825	.15	21.5	-	2.25	31.22	.50	3.0	BAL.	-	1.0	-	.25
NI200	-	-	-	.10	.15	.18	-	BAL.	-	-	-	.18
NI201	-	-	.01	.10	-	.2	-	BAL.	-	-	-	.20

Allloys with Trade Names: Nicorros, Nicrofer, Nimofer, Konstantan, Pernifer, Pernima, Magnifer, Cronix, VDM Nickeliron, VDM Nickelmanganese, VDM Nickelchrome, Cupronickel, Nickel Silver, Nickel brass, Aluminium-nickel bronze, Magnimat, Kuprodur, Aeterna, with or without additional number and/or letter combinations

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

General: IF exposed or concerned: Get medical advice/attention. Never give anything by mouth to an unconscious person.

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Keep at rest and in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

Skin Contact: Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Wash with plenty of soap and water. Wash contaminated clothing before reuse. Obtain medical attention if irritation persists.

Eye Contact: Removal of solidified molten material from the eyes requires medical assistance. Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

Ingestion: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER/doctor/physician if you feel unwell.

4.2. Most Important Symptoms and Effects Both Acute and Delayed General: Welding, cutting, or processing this material may release dust or fumes that are hazardous.

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Inhalation: Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Skin Contact: May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible

Eye Contact: Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Eye Contact: Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Manganese : Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Silicon : Can cause chronic bronchitis and narrowing of the airways.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire. Dry sand; Class D Extinguishing Agent (for metal powder fires).

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire. Do not use water when molten material is involved, may react violently or explosively on contact with water.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: A non-combustible material, not considered flammable but will melt above 1260 °C (2300 °F).

Explosion Hazard: In molten state: reacts violently with water (moisture).

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Under fire conditions, hazardous fumes will be present.

Firefighting Instructions: Exercise caution when fighting any chemical fire.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Oxides of nickel. Oxides of copper. Chromium oxides. Oxides of silicone. Cobalt oxide. Oxides of aluminum. Molybdenum oxides. Oxides of titanium.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures General Measures: Do not handle until all safety precautions have been read and understood. Do not breathe vapors from molten product.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Material for Containment and Cleaning Up

For Containment: Contain and collect as any solid.

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. For particulates and dust: Avoid actions that cause dust to become airborne during clean-up such as dry sweeping or using compressed air. Use HEPA vacuum or thoroughly wet with water to clean-up dust. Use PPE described in Section 8. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up.

6.4. Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection. Concerning disposal elimination after cleaning, see item 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: May generate flammable/explosive dusts or turnings when brushed, machined or ground. Use care during processing to minimize generation of dust. Where excessive dust may result, use approved respiratory protection equipment. Heating of product can release toxic or irritating fumes; ensure proper ventilation is employed, proper precautions are enforced, and applicable regulations are followed. Inhalation of fumes may cause metal fume fever.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Storage Conditions: Store in a dry, cool and well-ventilated place.

Incompatible Materials: Strong acids, strong bases, strong oxidizers. Alkalis. Metal oxides. Water, humidity. Corrosive substances in contact with metals may produce flammable hydrogen gas.

7.3. Specific End Use(s)

No use is specified.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

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Aluminum (7429-90-5)		
Mexico	OEL TWA (mg/m ³)	10 mg/m ³ (dust)
USA ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
Alberta	OEL TWA (mg/m ³)	10 mg/m ³ (dust)
British Columbia	OEL TWA (mg/m ³)	1.0 mg/m ³ (respirable)
Manitoba	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
New Brunswick	OEL TWA (mg/m ³)	10 mg/m ³ (metal dust)
Newfoundland & Labrador	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
Nova Scotia	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
Nunavut	OEL STEL (mg/m ³)	20 mg/m ³
Nunavut	OEL TWA (mg/m ³)	10 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	20 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	10 mg/m ³
Ontario	OEL TWA (mg/m ³)	1 mg/m ³ (respirable)
Prince Edward Island	OEL TWA (mg/m ³)	1 mg/m ³ (respirable fraction)
Québec	VEMP (mg/m ³)	10 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³ (dust)
Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³ (dust)

Chromium (7440-47-3)		
Mexico	OEL TWA (mg/m ³)	0.5 mg/m ³
USA ACGIH	ACGIH TWA (mg/m ³)	0.5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.5 mg/m ³
USA IDLH	US IDLH (mg/m ³)	250 mg/m ³
Alberta	OEL TWA (mg/m ³)	0.5 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.5 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.5 mg/m ³
New Brunswick	OEL TWA (mg/m ³)	0.5 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.5 mg/m ³
Nova Scotia	OEL TWA (mg/m ³)	0.5 mg/m ³
Nunavut	OEL STEL (mg/m ³)	1.5 mg/m ³
Nunavut	OEL TWA (mg/m ³)	0.5 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	1.5 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	0.5 mg/m ³
Ontario	OEL TWA (mg/m ³)	0.5 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	0.5 mg/m ³
Québec	VEMP (mg/m ³)	0.5 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	1.5 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.5 mg/m ³
Yukon	OEL STEL (mg/m ³)	3.0 mg/m ³
Yukon	OEL TWA (mg/m ³)	0.1 mg/m ³

Cobalt (7440-48-4)		
Mexico	OEL TWA (mg/m ³)	0.1 mg/m ³ (dust and fume)
USA ACGIH	ACGIH TWA (mg/m ³)	0.02 mg/m ³

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USA OSHA	OSHA PEL (TWA) (mg/m ³)	0.1 mg/m ³ (dust and fume)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.05 mg/m ³ (dust and fume)
USA IDLH	US IDLH (mg/m ³)	20 mg/m ³ (dust and fume)
Alberta	OEL TWA (mg/m ³)	0.02 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.02 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.02 mg/m ³
New Brunswick	OEL TWA (mg/m ³)	0.02 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.02 mg/m ³
Nova Scotia	OEL TWA (mg/m ³)	0.02 mg/m ³
Nunavut	OEL STEL (mg/m ³)	0.3 mg/m ³ (dust and fume)
Nunavut	OEL TWA (mg/m ³)	0.1 mg/m ³ (metal-dust and fume)
Northwest Territories	OEL STEL (mg/m ³)	0.3 mg/m ³ (dust and fume)
Northwest Territories	OEL TWA (mg/m ³)	0.1 mg/m ³ (dust and fume)
Ontario	OEL TWA (mg/m ³)	0.02 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	0.02 mg/m ³
Québec	VEMP (mg/m ³)	0.02 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	0.06 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.02 mg/m ³
Yukon	OEL STEL (mg/m ³)	0.15 mg/m ³ (dust and fume)
Yukon	OEL TWA (mg/m ³)	0.05 mg/m ³ (dust and fume)

Copper (7440-50-8)		
Mexico	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
Mexico	OEL STEL (mg/m ³)	2 mg/m ³ (fume) 2 mg/m ³ (dust and mist)
USA ACGIH	ACGIH TWA (mg/m ³)	0.2 mg/m ³ (fume)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	0.1 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	1 mg/m ³ (dust and mist) 0.1 mg/m ³ (fume)
USA IDLH	US IDLH (mg/m ³)	100 mg/m ³ (dust, fume and mist)
Alberta	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
British Columbia	OEL TWA (mg/m ³)	1 mg/m ³ (dust and mist)
Manitoba	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
New Brunswick	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Nova Scotia	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Nunavut	OEL STEL (mg/m ³)	0.6 mg/m ³ (fume)
Nunavut	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Northwest Territories	OEL STEL (mg/m ³)	0.6 mg/m ³ (fume)
Northwest Territories	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Ontario	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Prince Edward Island	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Québec	VEMP (mg/m ³)	0.2 mg/m ³ (fume)
Saskatchewan	OEL STEL (mg/m ³)	0.6 mg/m ³ (fume)
Saskatchewan	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)
Yukon	OEL STEL (mg/m ³)	0.2 mg/m ³ (fume)
Yukon	OEL TWA (mg/m ³)	0.2 mg/m ³ (fume)

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Manganese (7439-96-5)		
Mexico	OEL TWA (mg/m ³)	0.2 mg/m ³ 1 mg/m ³ (fume)
Mexico	OEL STEL (mg/m ³)	3 mg/m ³ (fume)
USA ACGIH	ACGIH TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction) 0.1 mg/m ³ (inhalable fraction)
USA OSHA	OSHA PEL (Ceiling) (mg/m ³)	5 mg/m ³ (fume)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	1 mg/m ³ (fume)
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	3 mg/m ³
USA IDLH	US IDLH (mg/m ³)	500 mg/m ³
Alberta	OEL TWA (mg/m ³)	0.2 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.2 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
New Brunswick	OEL TWA (mg/m ³)	0.2 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
Nova Scotia	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
Nunavut	OEL Ceiling (mg/m ³)	5 mg/m ³
Nunavut	OEL STEL (mg/m ³)	3 mg/m ³ (fume)
Nunavut	OEL TWA (mg/m ³)	1 mg/m ³ (fume)
Northwest Territories	OEL Ceiling (mg/m ³)	5 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	3 mg/m ³ (fume)
Northwest Territories	OEL TWA (mg/m ³)	1 mg/m ³ (fume)
Ontario	OEL TWA (mg/m ³)	0.2 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable fraction)
Québec	VEMP (mg/m ³)	0.2 mg/m ³ (total dust and fume)
Saskatchewan	OEL STEL (mg/m ³)	0.6 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.2 mg/m ³
Yukon	OEL Ceiling (mg/m ³)	5 mg/m ³

Molybdenum (7439-98-7)		
USA ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³ (inhalable fraction) 3 mg/m ³ (respirable fraction)
USA IDLH	US IDLH (mg/m ³)	5000 mg/m ³
Alberta	OEL TWA (mg/m ³)	10 mg/m ³ (total)
British Columbia	OEL TWA (mg/m ³)	3 mg/m ³ (respirable)
Manitoba	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Newfoundland & Labrador	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Nova Scotia	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Ontario	OEL TWA (mg/m ³)	10 mg/m ³ (metal-inhalable)
Prince Edward Island	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³ (inhalable fraction)
Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)

Nickel (7440-02-0)		
Mexico	OEL TWA (mg/m ³)	1 mg/m ³
USA ACGIH	ACGIH TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.015 mg/m ³
USA IDLH	US IDLH (mg/m ³)	10 mg/m ³
Alberta	OEL TWA (mg/m ³)	1.5 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.05 mg/m ³

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Manitoba	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
New Brunswick	OEL TWA (mg/m ³)	1 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
Nova Scotia	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
Nunavut	OEL STEL (mg/m ³)	2 mg/m ³
Nunavut	OEL TWA (mg/m ³)	1 mg/m ³
Northwest Territories	OEL STEL (mg/m ³)	2 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	1 mg/m ³
Ontario	OEL TWA (mg/m ³)	1 mg/m ³ (inhalable)
Prince Edward Island	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
Québec	VEMP (mg/m ³)	1 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	3 mg/m ³ (inhalable fraction)
Saskatchewan	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
Yukon	OEL STEL (mg/m ³)	3 mg/m ³
Yukon	OEL TWA (mg/m ³)	1 mg/m ³

Silicon (7440-21-3)		
Mexico	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction)
Mexico	OEL STEL (mg/m ³)	20 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)
British Columbia	OEL TWA (mg/m ³)	10 mg/m ³ (total dust)
New Brunswick	OEL TWA (mg/m ³)	10 mg/m ³
Nunavut	OEL TWA (mg/m ³)	5 mg/m ³ (respirable mass)
Northwest Territories	OEL TWA (mg/m ³)	5 mg/m ³ (respirable mass)
Ontario	OEL TWA (mg/m ³)	10 mg/m ³ (total dust)
Québec	VEMP (mg/m ³)	10 mg/m ³ (containing no Asbestos and <1% Crystalline silica-total dust)
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³
Yukon	OEL STEL (mg/m ³)	20 mg/m ³
Yukon	OEL TWA (mg/m ³)	30 mppcf

8.2. Exposure Controls

Appropriate Engineering Controls: Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. Ensure all national/local regulations are observed.

Personal Protective Equipment: Protective clothing. Gloves. Safety glasses. Dust formation: dust mask. Insufficient ventilation: wear respiratory protection.



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Materials for Protective Clothing: Chemically resistant materials and fabrics. With molten material wear thermally protective clothing.

Hand Protection: Wear chemically resistant protective gloves. If material is hot, wear thermally resistant protective gloves.

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear suitable protective clothing. Wash contaminated clothing before reuse.

Respiratory Protection: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Silver to grayish black
Odor	: Odorless
Odor Threshold	: Not available
pH	: Not available
Evaporation Rate	: Not available
Melting Point	: 1260 °C (2300 °F)
Freezing Point	: Not available
Boiling Point	: Not available
Flash Point	: Not applicable
Auto-ignition Temperature	: Not available
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not available
Lower Flammable Limit	: Not available
Upper Flammable Limit	: Not available
Vapor Pressure	: Not available
Relative Vapor Density at 20 °C	: Not available
Relative Density	: Not available
Specific Gravity	: 7.6 - 7.8
Solubility	: Insoluble in water
Partition Coefficient: N-octanol/water	: Not available
Viscosity	: Not available
Explosion Data – Sensitivity to Mechanical Impact	: Not expected to present an explosion hazard due to mechanical impact.
Explosion Data – Sensitivity to Static Discharge	: Not expected to present an explosion hazard due to static discharge.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity: Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability: Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

10.4. Conditions to Avoid: Avoid creating or spreading dust. Sparks, heat, open flame and other sources of ignition.

10.5. Incompatible Materials: When molten: water. Strong acids, strong bases, strong oxidizers. Alkalis. Metal oxides. Moisture. Corrosive substances in contact with metals may produce flammable hydrogen gas.

10.6. Hazardous Decomposition Products: Oxides of iron and carbon. Organic acid vapors. Chromium (VI) compounds. Oxides of nickel.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects - Product

Acute Toxicity: Not classified. Not classified.

LD50 and LC50 Data: Not available

Skin Corrosion/Irritation: Not classified

Serious Eye Damage/Irritation: Not classified.

Respiratory or Skin Sensitization: Not classified. Not classified.

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not classified

Carcinogenicity: Not classified.

Specific Target Organ Toxicity (Repeated Exposure): Not classified.

Reproductive Toxicity: Not classified.

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Symptoms/Injuries After Skin Contact: May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

Symptoms/Injuries After Eye Contact: Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Manganese : Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Silicon : Can cause chronic bronchitis and narrowing of the airways.

11.2. Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Chromium (7440-47-3)	
LD50 Oral Rat	> 5000 mg/kg

Cobalt (7440-48-4)	
LD50 Oral Rat	215.9 - 1140 mg/kg
LC50 Inhalation Rat	> 10 mg/l (Exposure time: 1 h)
ATE US (dust, mist)	0.01 mg/l/4h

Manganese (7439-96-5)	
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LD50 Oral Rat	> 2000 mg/kg
Molybdenum (7439-98-7)	
LD50 Oral Rat	> 2000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
Nickel (7440-02-0)	
LD50 Oral Rat	> 9000 mg/kg
Niobium (7440-03-1)	
LD50 Oral Rat	> 10 g/kg
Chromium (7440-47-3)	
IARC Group	3
Cobalt (7440-48-4)	
IARC Group	2B
Nickel (7440-02-0)	
IARC Group	2B
National Toxicity Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity No additional information available

Cobalt (7440-48-4)	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])
Copper (7440-50-8)	
LC50 Fish 1	<= 0.0068 (0.0068 - 0.0156) mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 1	0.0426 (0.0426 - 0.0535) mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata [static])
LC 50 Fish 2	0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Other Aquatic Organisms 2	0.031 (0.031 - 0.054) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])
Manganese (7439-96-5)	
NOEC chronic fish	3.6 mg/l (Exposure time: 96h; Species: Oncorhynchus mykiss)

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Nickel (7440-02-0)	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	13 (13 - 200) µg/l (Exposure time: 48h - Species: Ceriodaphnia dubia [static])
LC 50 Fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 2	0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])

Persistence and Degradability

Copper (7440-50-8)	
Persistence and Degradability	Not readily biodegradable.

Nickel Alloys	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

Cobalt (7440-48-4)	
BCF Fish 1	(no bioaccumulation)

Nickel Alloys	
Bioaccumulative Potential	Not established.

12.4. Mobility in Soil Not available

12.5. Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Treatment Methods: Recycle product or dispose properly.

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations.

SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

14.4. In Accordance with TDG Not regulated for transport

SECTION 15: REGULATORY INFORMATION

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15.1. US Federal Regulations

Aluminum (7429-90-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 % (dust or fume only)
Chromium (7440-47-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Cobalt (7440-48-4)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	0.1 %
Copper (7440-50-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Iron (7439-89-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Manganese (7439-96-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Molybdenum (7439-98-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Nickel Alloys	
SARA Section 311/312 Hazard Classes	Delayed (chronic) health hazard
Nickel (7440-02-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on United States SARA Section 313	
RQ (Reportable Quantity, Section 304 of EPA's List of Lists):	100 lb (only applicable if particles are < 100 µm)
SARA Section 313 - Emission Reporting	0.1 %
Niobium (7440-03-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Titanium (7440-32-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

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Tungsten (7440-33-7)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Silicon (7440-21-3)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State Regulations

Cobalt (7440-48-4)	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.

Nickel (7440-02-0)	
U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.

Aluminum (7429-90-5)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

Chromium (7440-47-3)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List

Cobalt (7440-48-4)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

Copper (7440-50-8)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

Manganese (7439-96-5)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

Molybdenum (7439-98-7)

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U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Nickel (7440-02-0)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
U.S. - Pennsylvania - RTK (Right to Know) List

Titanium (7440-32-6)
U.S. - New Jersey - Right to Know Hazardous Substance List

Tungsten (7440-33-7)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Silicon (7440-21-3)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

15.3. Canadian Regulations

Aluminum (7429-90-5)	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class B Division 6 - Reactive Flammable Material Class B Division 4 - Flammable Solid

Chromium (7440-47-3)	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

Cobalt (7440-48-4)	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects

Copper (7440-50-8)	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	

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IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

Manganese (7439-96-5)	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

Molybdenum (7439-98-7)	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

Nickel Alloys	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

Nickel (7440-02-0)	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Class D Division 2 Subdivision B - Toxic material causing other toxic effects

Niobium (7440-03-1)	
Listed on the Canadian DSL (Domestic Substances List)	

Titanium (7440-32-6)	
Listed on the Canadian DSL (Domestic Substances List)	

Tungsten (7440-33-7)	
Listed on the Canadian DSL (Domestic Substances List) Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

Silicon (7440-21-3)	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

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SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date: 5/27/2015

Other Information: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Acute Tox. 1 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 1
Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhalation) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Sol. 1	Flammable solids Category 1
Pyr. Sol. 1	Pyrophoric solids Category 1
Repr. 2	Reproductive toxicity Category 2
Resp. Sens. 1B	Respiratory sensitisation Category 1B
Self-heat. 2	Self-heating substances and mixtures Category 2
Skin Sens. 1	Skin sensitization Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
Water-react. 2	Substances and mixtures which in contact with water emit flammable gases Category 2
H228	Flammable solid
H232	May form combustible dust concentrations in air
H250	Catches fire spontaneously if exposed to air
H252	Self-heating in large quantities; may catch fire
H261	In contact with water releases flammable gases
H302	Harmful if swallowed
H312	Harmful in contact with skin
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H330	Fatal if inhaled
H332	Harmful if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H351	Suspected of causing cancer
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H402	Harmful to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Nickel Alloys

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.